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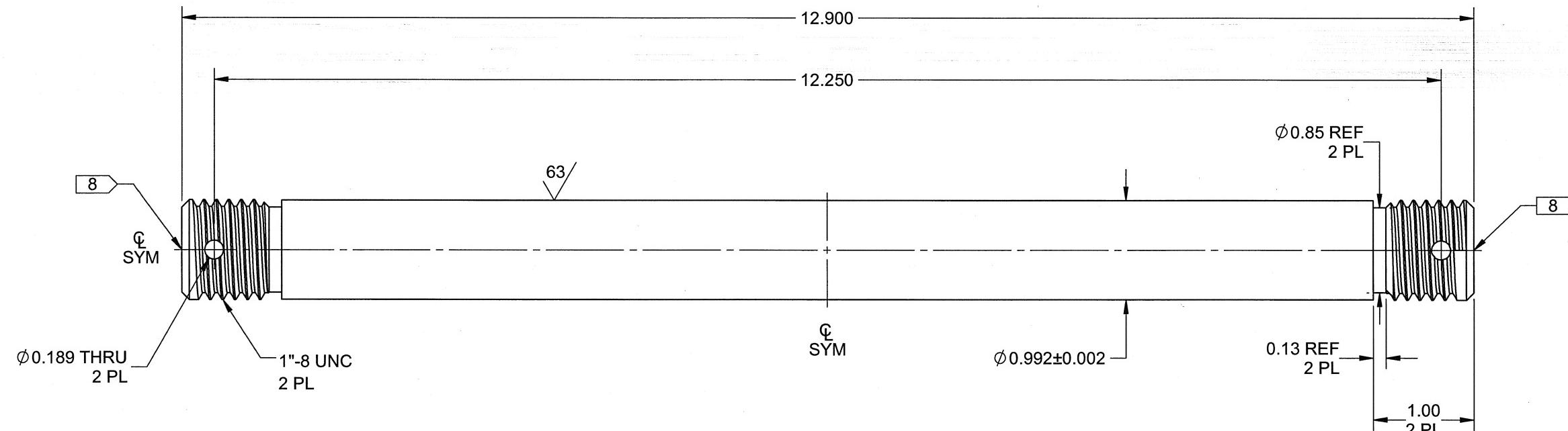
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20NR-85 DRAW BAR FOR T-BAR

NOTES:

- 1) MATERIAL: 4340
- 2) HEAT TREAT: 40-45 Rc
- 3) FINISH: NICKEL PLATE PER MIL-C-26074 CLASS 2 GRADE B OR QQ-N-290A CLASS 2 GRADE E
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES, BURRS, AND WELD SPATTERS IF APPLICABLE
- 7) IDENTIFICATION: N/A
- 8) CENTER DRILL IS ACCEPTABLE

C	UPDATED DRAWING TEMPLATE, REDIMENSIONED PART HOLE DIM WAS 2X Ø.19 IS Ø.189 THRU 2 PL. DIM WAS Ø1.000 +0.000/-0.001 IS Ø0.992±0.002 MATERIAL CHANGE RC ADDED	19-548	KPT
2	CH'D FINISH TO NICKEL PLATE	-	JAG
1	AS DRAWN BY CANAM	-	CFS
REV.	DESCRIPTION		ECN # BY
	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DESIGN	KPT	REV. C	
DRAWN	KPT	TOOL PART #	
CHECKED	KPT	20NR-85	
MFG. APPR.	DP	TITLE	
APPROVED	WT	DRAWN BAR FOR T-BAR	
DATE 2/12/2019		SCALE NTS	
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